

Assembly process of explosion-proof distribution box



Overview

Warom Explosion proof Distribution Box (Ex d IIB+H2) in 316 stainless steel. Available with a wide range of built in components.

Key Takeaways

Proper assembly of an explosion-proof distribution box involves certified wiring, secure grounding, correct component installation, and adherence to explosion-proof standards to ensure safety in hazardous environments. Material and Component Preparation

- Use stainless steel boxes (Baosteel 304 or higher) with a minimum thickness of 4.0 mm for durability and corrosion resistance .
- Ensure all electrical components comply with national standards (e.g., GB7251) and maintain proper electrical clearance and creepage distances .
- Select explosion-proof certified cables (EX or ATEX marked) that are flame, impact, and mechanically resistant .
- Use galvanized fasteners and enameled tin for conductor connections to prevent corrosion and maintain electrical integrity .

Wiring and Terminal Connections

- Turn off the main power supply before starting any wiring to prevent electrocution .
- Open the terminal chamber cover and route cables through the cable glands to the terminal blocks .

- Connect incoming power cables to the designated terminals, ensuring correct connection of live, neutral, and earth wires .
- Use a multimeter or continuity tester to verify proper wiring.
- Arrange wires neatly, tie them with nylon tape, and ensure layered distribution with proper trunking for organized routing .

Grounding and Safety Measures

- Properly ground the distribution box, including internal and external grounding wires .

- Avoid unauthorized modifications such as drilling or installing non-certified components, which can compromise explosion-proof integrity .

- Ensure the explosion-proof rating of the box matches the hazardous area classification (Zone 1, Zone 2, Zone 21, Zone 22) to prevent catastrophic failure .

Installation Guidelines

- Install the box 1.5-1.8 meters above the ground for convenient operation and inspection .
- Maintain a maximum inclination of 5 degrees to ensure stability .
- Fit a rain cover if installed outdoors to prevent water ingress and rust .
- Place the box in a low-risk, corrosion-resistant, and collision-free area, away from heat sources .
- Secure the box firmly using mounting brackets or screws to prevent movement due to vibration or impact .

Maintenance and Inspection

- Do not open the cover while the power is on; protect explosion-proof joint surfaces during maintenance .
- Apply anti-rust oil on joint surfaces after maintenance and secure with screws and washers before use .
- Regularly inspect for component damage and ensure all wiring remains intact and properly insulated . By following these steps, the explosion-proof distribution box will maintain its safety, reliability, and compliance with hazardous area standards, minimizing the risk of sparks, fire, or explosion.

Article Content

Explosion-Proof Distribution Box Manufacturing Process Showcase ...

This video showcases the full manufacturing process of an explosion-proof distribution box—from enclosure machining and surface

Explosion-Proof Distribution Boxes for Hazardous Areas

Expert guidance on specifying, installing, and maintaining explosion-proof distribution box solutions for hazardous

Assembly Procedures for Explosion-Proof Electrical Equipment

Provide a succinct description of each assembly operation, such as the methods for safeguarding explosion-proof

How to Install Explosion-Proof Distribution Box

During the installation of explosion-proof boxes and in hazardous situations, do not open

How Explosion-Proof Distribution Box Works

Explosion-proof distribution boxes are critical components in hazardous environments. They ensure electrical safety

How to Wire an Explosion-Proof Distribution Box and Usage Precautions

Proper installation, wiring, and usage are critical to ensuring the safety and functionality of

AGP17 ATEX and IECEx Explosion-protected Distribution Boards

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Comprehensive guide on explosion-proof electrical boxes, including definitions, classifications, selection guidelines,

Explosion-Proof Distribution Box Guide — Types, Specs, Selection

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Low-voltage explosion-proof distribution box assembly process

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Explosion Proof Distribution Box: Glands vs Conduit for Safety

Choosing how cables enter an explosion-proof distribution box is one of those decisions that looks straightforward on

Principles for Connecting Explosion-Proof Distribution

Explosion-proof systems, especially in hazardous environments, demand a meticulous approach to ensure

Explosion-Proof Distribution Boxes & Panels

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Installation Precautions For Explosion-Proof Junction

Explosion-proof junction boxes have become a familiar and essential distribution equipment

Wiring Specifications For Explosion-Proof Distribution Boxes

6. Grounding of Metal Cabinets: Metal explosion-proof distribution boxes must be reliably grounded, with the

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5 Key Factors to Consider When Selecting Explosion Proof Distribution Boxes

Selecting explosion-proof distribution boxes protects the safety of your staff in any potentially hazardous workplace.

IF 1665

Explosionproof enclosures are suitable for use indoors or outdoors and are ETL certified for II 2 G Ex d IIB+H2 GB and II 2 D Ex tb

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Learn the top 3 facts about explosion proof distribution boxes & electrical

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